

AMENDMENTS TO THE SPECIFICATION:

Please amend paragraph [0039] as follows:

[0038] Referring to Figures 9a-f, there is shown preferred steps for forging the housing perform 28 and machining the perform 28 to form the housing 1. In a first step, a steel rod [[59]] 58 is forged into a conical frustum 60, shown in Figure 9b. In a second step, frustum 60 is then formed by punch and die operations into a primary perform 61 having the gear rim area 30, support area 31, wall 32, and internal spherical area 33, as shown in Figure 9c. In a third step, the primary perform 61 is forged into workpiece 62, shown in Figure 9d, having speed-sensor teeth 34, area 35 and a blind hole 32 formed by the punch and die operations. In a fourth step, the blind hole 63 is pierced forming hole [[64]] 36 of the housing perform 28. In a fifth step, the perform 28 is machined forming gear teeth 40. In a sixth step, the perform 28 is heat-treated and finish machined or ground to final dimensions forming the housing 1, shown in Figure 9f.